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Manual
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Engineering and Design
ARCHITECTURAL CONCRETE

1. Purpose. This manual provides guidance for the design and construction of architectural concrete, including planning and design, forms, materials and proportions, batching and transporting, placement, curing and form removal, exposed aggregate surfaces, finishing, and quality assurance.

2. Applicability. This manual applies to all USACE Commands having Civil Works and/or Military Programs responsibility.

3. General. This manual is intended to provide sufficient guidelines for the planning, design, construction, and acceptance of architectural concrete to personnel responsible for the successful design and construction of the projects.

4. Distribution Statement. Approved for public release, distribution is unlimited.

FOR THE COMMANDER:

OTIS WILLIAMS
Colonel, Corps of Engineers
Chief of Staff

This manual supersedes EM 1110-1-2009, dated 18 September 1987.